

**Garant**

**Indexable insert for turning ZCMX 10T304, for "4 in 1" turning and boring tools, Grade: HUZ310**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 268433 HUZ310 |
| GTIN         | 4062406273040 |
| Item class   | 21K           |

**Technical description**

|                                      |                 |
|--------------------------------------|-----------------|
| Number of changes/inserts            | 2               |
| ISO code indexable insert            | ZCMX 10T304     |
| Main application                     | N               |
| Tool material                        | Carbide         |
| Cutting conditions                   | continuous      |
| Coating                              | uncoated        |
| Corner radius                        | 0.4 mm          |
| Cutting depth $a_p$                  | 0.2 - 4 mm      |
| Grade                                | HUZ310          |
| Cutting speed $v_c$ main application | 200 - 600 m/min |
| Feed rate $f$ when turning           | 0.05 - 0.4 mm   |

|                              |                              |
|------------------------------|------------------------------|
| Feed rate $f$ when drilling  | 0.03 - 0.3 mm                |
| suitable for tool dia. $D_c$ | 20 mm                        |
| Type of product              | Indexable insert for turning |